

PPG XYLAN[®] coatings



RAL Shades for High Temperature and Low Friction (HTLF)



We protect and
beautify the world[®]

PPG XYLAN coating RAL shades for High Temperature and Low Friction (HTLF)

This is a listing of RAL shades for PPG XYLAN® high temperature and low friction coatings. The colors shown in this folder are only for reference and guidance. Please contact your PPG sales representative to request a particular color standard.

RAL Shades to Product Codes and PPG description

Product Code	RAL Shade Code*	PPG Description**	Preferred Product***
1010	1004	F8402 GOLDEN YELLOW	Y
	3031	F1680 RUBY RED	Y
	5000	F0580 VIOLET	Y
	5000	G1081 BLUEBIRD	Y
	5012	F1591 BLUE	Y
	6002	F0440 GRASS GREEN	Y
	6003	G7630 OLIVE GREEN	Y
	6025	F0930 FERN GREEN	Y
	7000	G5676 MID PEWTER	Y
	7001	F1200 SILBERGRAU	Y
	7002	F0742 OLIVE GREY	Y
	7005	F5033 MOUSE GREY	Y
	7010	F0640 SMOKE GREY	Y
	7021	F5025 GREY BLACK	Y
	7021	F8427 EXTRA BLACK	Y
	7022	F2599 GREY BLACK	Y
	7031	F5109 BLAU GRAU	Y
	7039	F1465 QUARTZ GREY (conductive)	Y
	7043	F5063 METALLIC SCHWARZ	Y
	8019	F1100 GREY BROWN	Y
	8028	F8951 MARRON TERRE	Y
	9011	F0871 BLACK	Y
	9011	F5024 CHARCOAL	Y
	9011	G7563 BLACK	Y
1014	1004	G5688 YELLOW	Y
	3009	F2464 RED OXIDE	Y
	5009	F2025 AZURE BLUE	Y
	6002	F2011 LEAF GREEN	Y
	9011	F0915 COAL BLACK	Y
1052	5000	F5085 VIOLET	Y
	6003	F0941 OLIVE GREEN	Y
	6003	F1325 OLIVE GREEN	Y
	6012	F9416 DARK GREEN (HI-VISC)	Y
	7021	F0874 GREY BLACK	Y
	7021	F1900 BLACK	Y

Product Code	RAL Shade Code*	PPG Description**	Preferred Product***
1070	1004	F4210 YELLOW	Y
	1004	G3962 YELLOW	Y
	2001	F1677 ORANGE	Y
	3001	F1666 RED	Y
	5009	F2079 AZURE BLUE	Y
	5024	G6726 TEAL BLUE	Y
	6002	F2019 LEAF GREEN	Y
	6003	F8441 OLIVE GREEN	Y
	7001	F9649 SILVER GREY	Y
	7022	G1751 METALLIC BLACK	Y
	7036	F1387 GOOSE GREY	Y
	7037	G8114 DUSTY GREY	Y
	7039	G0033 QUARTZ GREY (conductive)	
	8011	F1182 NUT BROWN	Y
	9011	F2158 COAL BLACK	Y
1270	1001	F5190 HAUTFARBIG	Y
	1023	F1644 TRAFFIC YELLOW	y
	3001	F2609 RUBY RED	Y
	5010	F1625 ROYAL BLUE	Y
	6016	F1319 TURQUOISE	Y
	6033	G6873 MINT TURQUOISE	Y
	7012	G1065 GRIS DE LA PIZARRA	Y
	7021	F1097 GLOSS BLACK	Y
	7021	G2420 BLACK	Y
	7036	F1237 BREL GREY	Y
	9010	G3954 WHITE	Y
	9016	F2713 WHITE	Y
		F8470 CLEAR	Y
1331	9004	G2202 BLACK	Y
1391	9011	F1594 BLACK	Y
1400	3001	G8497 RED	N
	9010	G1020 WHITE	N
1421	7021	F9481 BLACK	N

Product Code	RAL Shade Code*	PPG Description**	Preferred Product***
1424	1004	G3423 GOLDEN YELLOW	Y
	2001	G3469 ORANGE	Y
	2010	F9645 PUMPKIN ORANGE	Y
	3003	G8407 RUBY RED	Y
	3009	F9459 RED OXIDE	Y
	5000	G0618 BLUE	Y
	5012	G5941 LIGHT BLUE	Y
	6025	F9419 GREEN	Y
	6028	G5441 PINE GREEN	Y
	7012	G0683 HAZE GREY	Y
	7021	F9426 BLACK	Y
	7021	G7760 BLACK	Y
	7038	G3920 AGATE GREY	Y
	9002	G3950 GREY WHITE	Y
	9003	G4572 OFF WHITE	Y
	9011	G4245 BLACK	Y
	9016	G6854 OFF WHITE	Y
1425	5001	G6844 GREEN BLUE	Y
	6020	F9420 GREEN	Y
	9004	G6805 BLACK	Y
1427	1012	G0676 CITRON YELLOW	Y
	5000	G5422 BLUE	Y
	7021	F9438 BLACK	Y
	9004	G8442 IL MATT BLACK	Y
1514	9022	G8437 PEARL LIGHT GREY	Y
	5000	F9252 BLUE	N
	7047	G2320 LIGHT GREY PRIMER	N
4090	9016	G5427 TRAFFIC WHITE	N
	3009	F0931 RED OXIDE	Y
8110		F2676 CLEAR [P92]	Y
	1024	G0417 UNPIGMENTED	Y
	5019	F8494 CAPRIBLAU	Y
	7005	G0649 MOUSE GREY	Y
	7021	G0922 GREY BLACK	Y
	7021	G0975 GREY BLACK	Y
	7021	G2599 GREY BLACK	Y
	7038	F5204 ACHATGRAU	Y
	8019	F2687 METALLIC BLACK	Y
	9011	G0871 BLACK	Y

Product Code	RAL Shade Code*	PPG Description**	Preferred Product***
8810	5000	F2986 VIOLET	Y
	6000	G5118 REINFORCED LIGHT GREEN	Y
	7004	F3723 GREY	Y
	7004	G0932 LIGHT GREY	Y
	7015	F3357 OC9601 GREY	Y
	7016	F2739 DARK PEWTER	Y
	7021	F2562 GREY BLACK	Y
	7039	F2511 MID-PEWTER	Y
	8017	G7560 CHOCOLATE	Y
	8017	G8542 CHOCOLATE BROWN	Y
	9001	F5224 CREME WEISS	Y
	9003	G7673 PURE WHITE	Y
	9004	F2523 BLACK	Y
	9004	F3892 MET. ANTHRACITE	Y
	9004	G2889 NEGRO METALICO	Y
	9010	F1998 PURE WHITE	Y
	9023	F2513 LIGHT PEWTER	Y
8840	1032	G4061 GOLDEN YELLOW	Y
	1036	G4520 GOLD	Y
	3031	G4062 FLAME RED	Y
	4001	G5959 RED LILAC	Y
	5000	F1413 VIOLET	Y
	5005	G4519 SIGNAL BLUE	Y
	5012	F9660 BLUE	Y
	6007	G8710 THYME GREEN	Y
	6016	F2618 TURQUOISE GREEN	Y
	7000	F1346 GREY	Y
	7000	G8721 SQUIRREL GREY	Y
	7021	F2611 GREY BLACK	Y
	7037	F5087 LIGHT METALLIC GREY	Y
	7037	G5113 LIGHT METALLIC GREY	Y
	7037	G5117 LIGHT METALLIC GREY	Y
	8011	F5091 NUSSBRAUN	Y
	8011	G7548 BROWN	Y
8870	9016	G1099 OFF WHITE	Y
		F2612 UNPIGMENTED	Y
	6016	G0634 TURQUOISE GREEN	N
	7021	F9863 GREY BLACK	N
8870	7040	G1079 SILVER GREY	N

IMPORTANT NOTE

During development of the coating its final color is determined by the application of a 25µm +/- 5µm dry film thickness on an ISO 8501-1 Sa3 prepared bright aluminum substrate.

The final shade of PPG *Xylan* coatings on a component may show some slight deviation from the original intended RAL shade due to various factors including but not limited to:

- Type of surface conversion used (i.e. zinc or manganese phosphating)
- Type of pre-treatment used (i.e. Zinc or Zinc Nickel)
- Number of coats of Xylan applied
- Poor control of the Xylan heat curing process
- Overall quality of the Xylan application

* Please note that metallic shades are not included in this document. For information about the limited range of these shades in the *Xylan* product line, reach out to your PPG Sales Representative.

** Please be aware that the PPG color descriptor might not match the RAL color descriptor intentionally. This discrepancy is due to legacy *Xylan* colour description policy.

*** Preferred Product Offerings refer to coatings that PPG believes provide the highest value to our customers and their respective markets. These coatings are known for their consistent and reliable performance.



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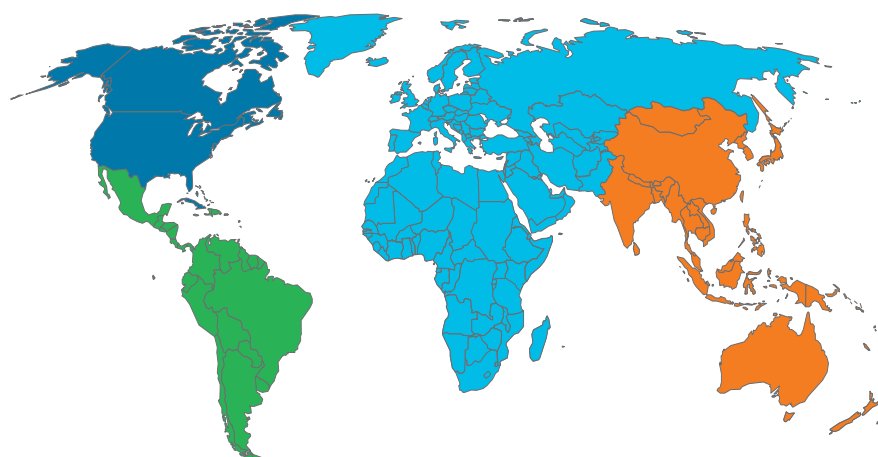
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To learn more about PPG coatings, please visit us online at ppg.com/industrialcoatings, or contact one of the international sales offices listed below.

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