

IPAS 043c

IP9064-6362 & IP9064-CAT – 2 Pack Epoxy Chromate Primer Kit

Introduction

IP9064-6362 & IP9064-CAT and thinner kit is a three part kit designed to provide an air drying chromate repair touch up system for non ferrous and ferrous components

The product consists of three parts:

- **Base:** IP9064-6362
- **Catalyst:** IP9064-CAT
- **Thinner:** IP9064-Thin (665-550-025)

Approvals

Complies with various aerospace specs including Rolls, BSX 33 and DTD 5555

Mixing

2 pack product; base & catalyst must be mixed in the following ratio prior to use:

- Base IP9064-6362: 4 parts by volume
- Catalyst IP9064-CAT: 1 part by volume

Stir thoroughly

Allow mixed liquid to catalyse for 15 minutes before use

Stir again thoroughly before use

Mixed Pot Life: 4-6 hours dependent upon temperature & humidity conditions

Application

The mixed product can be applied by spray and brush (on small areas) when applying by brush use as mixed.

When applying by spray, use as mixed: can be thinned if required (dependent on spray gun) by an addition of up to 10% thinner.

Clean up: use thinners IP9038 to clean all equipment etc

Drying / Curing:

Product will air dry (cold cure) or can be force cured.

- **Air Dry:** times for both surface dry and hard dry will be dependent upon temperature; the lower the temperature the longer the cure. Times quoted here are at 20°C (68°F)
 - o Surface / Dust Dry: 45 minutes to 1 hour
 - o Hard Dry: 16-24 hours

- **Force Cure:** Typically:
 - 20 minutes @ 125°C (257°F)
 - 40-60 minutes @ 80°C (175°F)

Full chemical hardness will be achieved after 7 days

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